



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3121-25
Job Sheet 168662



Part No: D3121-25

Job Qty: 60 ea

Part Name: Delrin Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/26/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: VIH Aerospace Inc (CVIHA01)

1962 Canso Road North Saanich, BC, V8L5V5 Canada ph:(250) 655-5342 fx:(250) 655-6861.

Note: DWG REV E IPP Rev:A New Issue 06-05-10 JLM IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		11/25/17	0.00	0.00	Start Up Machining		23
100	Hardinge	60 pcs		11/26/17	0.02	0.92	Hardinge		9-89
120	QC	60 pcs		11/26/17	0.00	0.00	QC8 SPC #1093		FB 18-1-13
130	Packaging	60 pcs		11/26/17	0.00	0.00	Packaging3		AT 19-1-17
140	QC21-SA	60 Ea		11/26/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - 1-Turn D3121-25 Cap as per Folio FA387

JAN 18 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRRINR1.000	3	9	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.315inches ± 0.010	0.325 0.305		
2	Cap	1.000inches ± 0.010	1.010 0.990		
3	Cap	0.838inches ± 0.002	0.840 0.836		
4	Cap	0.063inches ± 0.010	0.073 0.053		
5	Cap	0.010inches ± 0.010	0.020 0.000		
6	Cap	0.230inches ± 0.001	0.231 0.229		
7	Cap	0.865inches ± 0.001	0.866 0.864		

DART
AEROSPACE
S031553

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Delrin Cap

PART NO: D3121-25
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/11/18 Job No: 168662
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